

**Health and Social Care information Centre**

**Board Meeting**

**Public Session**

Title of Paper:	HSCIC Statistical Publications
Board meeting date:	02 April 2014
Agenda Item No:	HSCIC 14 01 09 (a)
Paper presented by:	N/A
Paper prepared by:	Andy Sutherland, Statistical Head of Profession
Paper approved by (Sponsor Director)	Andy Sutherland, Statistical Head of Profession
Purpose of the paper:	This paper describes HSCIC Official Statistics publications planned for a three month forward look period, media coverage for press released Official Statistics publications and web activity for publications released in February 2014.
Patient/Public Interest:	Overview of HSCIC Statistical Publications
Actions required by the Board:	For information